

Mounting instruction

SnapUp Classic stand

Curved

4x3, item 82214 3x3, item 82213 2x3, item 82212

1x3, item 82211

Straight

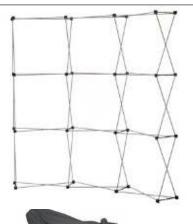
4x3, item 82224

3x3, item 82223 2x3, item 82222 1x3, item 82221

Magbars

4x3, 21 pcs. 3x3, 18 pcs. 2x3, 15 pcs.

1x3, 12 pcs.







Here in combination with

Mounting instruction - Instructions de montage - Aufbau-Anleitung - Instrucciones de montaje



Grip the framework at the second row from the top.



Snap up the framework, making sure to attach all the magnet connectors.



Mount the mag-bars...



...also at the last column at the backside.



Mount the front panels.



Wrap the end graphic around the corner.





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Graphic panel production

Size of graphic panels

SnapUp Classic

The overall SnapUp graphic consists of a number of separate graphic panels as follows:

Structure 4x3

4 centre panels + 2 end panels

Structure 3x3

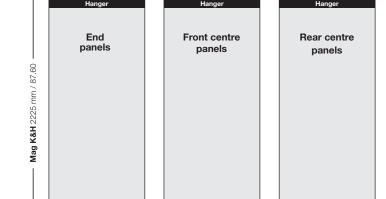
3 centre panels + 2 end panels

Structure 2x3

2 centre panels + 2 end panels

Structure 1x3

1 centre panel + 2 end panels



Curved	673 mm 26.50"	$\overline{}$	-	673 mm 26.50"	-	-	802 mm 31.58"	_
Straight	673 mm 26.50"	—	 	728 mm 28.66"	$\overline{}$	<u> </u>	728 mm - 28.66"	

Graphic panel production

Printing material

The printing material can be:

Paper, with hot lamination

Front side: 150 microns (0,150 mm) "deep crystal"
Reverse side – Centre panels: 220-250 microns (0,220 - 0,250 mm) "stop light" Reverse side - End panels: 115-125 microns (0,115 - 0,125 mm) "stop light"

Polyester film with or without cold lamination

Total thickness - Approx 450 - 550 microns (0,450 - 0,550mm)



Mounting of magnetic **Kickers and Hangers**

Kickers and hangers to be fixed at the edge in bottom and at the top of the graphic panels (reverse side).

Please observe! Kickers and hangers for the endpanels are thinner.



Mounting of Magnetic Tape

Magnetic tape to be fixed vertically along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm.

Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm.



Reverse side of graphic 0,25 mm

Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.

Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and helps improve bond strength (Step C).

After application, the bond strength will increase as the adhesive flows onto the surface. At room temperature approximately 50% of the ultimate strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours. In some cases bond strength can be increased and ultimate bond strength can be achieved more quickly by exposure of the bond to elevated temperatures (e.g. 150°F /66°C) for 1 hour). This provides better adhesive onto the substrates.



Step A: Solvent wipe



Step B: Wipe dry



Step C: Firm pressure onto surface

Asseccories

Spotlights

You can mount 1 spotlight in each section of a SnapUp Classic. Item 80021





Transport the graphic panels

We will recommend our graphic tub or Budget hard case to transport the graphic panels.

Small graphic tube: Item IS-0858-RTS-S-MB Budget hard cesa: Item 5039











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